

GMFC-0032
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**CARBON MONOXIDE ADSORPTION FOR CARBON
MONOXIDE CLEAN-UP IN A FUEL CELL SYSTEM**

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ABSTRACT OF THE DISCLOSURE

10 An apparatus removes carbon monoxide (CO) from a hydrogen-rich
gas stream in a hydrogen fuel cell system. CO fouls costly catalytic particles in the
membrane electrode assemblies of proton exchange membrane (PEM) fuel cells. A
vessel houses a carbon monoxide adsorbent. The vessel may be a rotating pressure
swing adsorber. A water gas shift reactor is upstream of the rotating pressure swing
15 adsorber. The water gas shift reactor may include a second adsorbent adapted to
adsorb carbon monoxide at low temperatures and to desorb carbon monoxide at high
temperatures. The apparatus advantageously eliminates the use of a preferential
oxidation (PROX) reactor, by providing an apparatus which incorporates CO
adsorption in the place of the PROX reactor. This cleans up carbon monoxide
without hydrogen consumption and the concomitant, undesirable excess low grade
heat generation. The present invention reduces start-up duration, and improves
overall fuel processor efficiency during normal operation.

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